MECCANO 4-4-0 Passenger Locomotive

SPECIAL FEATURES

This fine model represents a powerful express passenger locomotive. It is driven through gearing by an EISR Electric Motor controlled from the cab and includes valve gear and smoke deflectors in its constructional details.

The attractive Messano model described in this Leaflet represents a type of locomotive once popular in Great Britain and abroad. The actual locomotive on which it is based was one of the most powerful of its type in Great Britain, and was used to haul fast passenger trains at high speeds in Kent, Sussex and other southern counties.

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and Tender, here shown completed, are pieces to this Leaflet

(MODEL No. 10.12)

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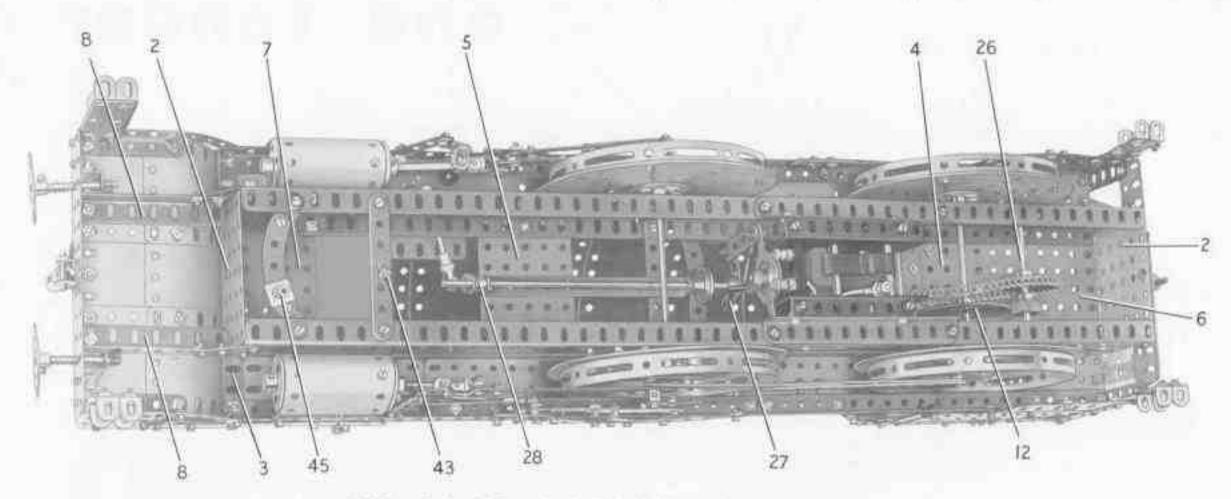
Building the Model: The Main Frame and Running Plates (Figs. 2, 3 and 4)

Each side-member of the main frame consists of two 24½" Angle Girders connected by a $9½" \times 2½"$ Strip Plate at the front, a $5½" \times 2½"$ Flat Plate (1) (Fig. 6) and two $5½" \times 2½"$ Flexible Plates. The join between the Flexible Plates is strengthened on the inside by a Corner Gusset.

The side-members are joined together at each end by $3\frac{1}{2}'\times2\frac{1}{2}''$ Flanged Plates (2) (Fig. 2), the front one of which carries a built-up girder (3) made

Girder and a 2" Angle Girder overlapped two holes;

The running plate on each side is made by bolting a 24½" Angle Girder (10) (Fig. 4) to the girder (3) and to 2½" Flat Girders fixed to the Flat Plate (6). Two 2½" × 1½" Flexible Plates and three 5½" × 1½" Flexible Plates are attached as shown to the Girder (10), and are curved to form the wheel splashers. The sides of the splashers over the leading driving wheels are each made from two 2½" × 1½" Triangular Flexible Plates and three 2½" Curved Strips. The name-plate is represented by a 4" Stepped Curved Strip bolted to a 1" Triangular



vis. 2. Undersouth view of the Locomotics charging details of the main frame and the driving derangement

from a 5\{\bar{1}\}" and a 2" Angle Girder overlapped two holes. Two further 3\{\bar{1}\}" \times 2\{\bar{1}\}" Flanged Plates (4) and (5) are fixed across the main frame (Fig. 2), and a 5\{\bar{1}\}" \times 2\{\bar{1}\}" Flat Plate (6) is bolted across the rear end. A 5\{\bar{1}\}" \times 3\{\bar{1}\}" Flat Plate fixed to the Flanged Plate (4) and the Flat Plate (6), forms the footplate. A 3\{\bar{1}\}" \times 2\{\bar{1}\}" Flanged Plate (7) (Fig. 3) is attached to the front end of the main frame by Angle Brackets and a 3\{\bar{1}\}" \times 1\" Double Angle Strip.

At the front the main frame is extended forward by two 3½" Angle Girders (8) (Fig. 2), which are fixed to 1½" Corner Brackets. The front ends of the Girders (8) are connected by a built-up girder (9) (Fig. 3) made from a 5½" Angle

Plate. The side of each rear splasher consists of a 3½"×2" Triangular Flexible Plate and a 4" Stepped Curved Strip, but these should not be fitted until the cab has been assembled.

The dropped section of the frame at the front (Fig. 3) is plated by three 1 ##
radius Curved Plates and three 2½" ×2½" Flexible Plates bolted between the
girders (3) (Fig. 2) and (9) (Fig. 3). The outer 2½" ×2½" Flexible Plates are
edged by 2½" Angle Girders, and these are connected to the Girders (10) (Fig. 4)
by 2½" Curved Strips. The steps are Angle Brackets fixed to 2½" Flat Girders,
which are supported by the 2½" Angle Girders.

Two 2½" Stepped Curved Strips, each extended forward by a 2" Strip, are connected by Fishplates to the flanges of the Flanged Plate (7), and the 2" Strips are bolted to the lugs of a 3½" × ½" Double Angle Strip (11) (Fig. 3). A 3½" Strip is arranged between each Curved Strip and the Double Angle Strip and a 1½" Flat Girder is attached to the assembly as shown in Fig. 3.

The buffer beam consists of two 3½" Flat Girders bolted to the girder (9), and the buffers are Bush

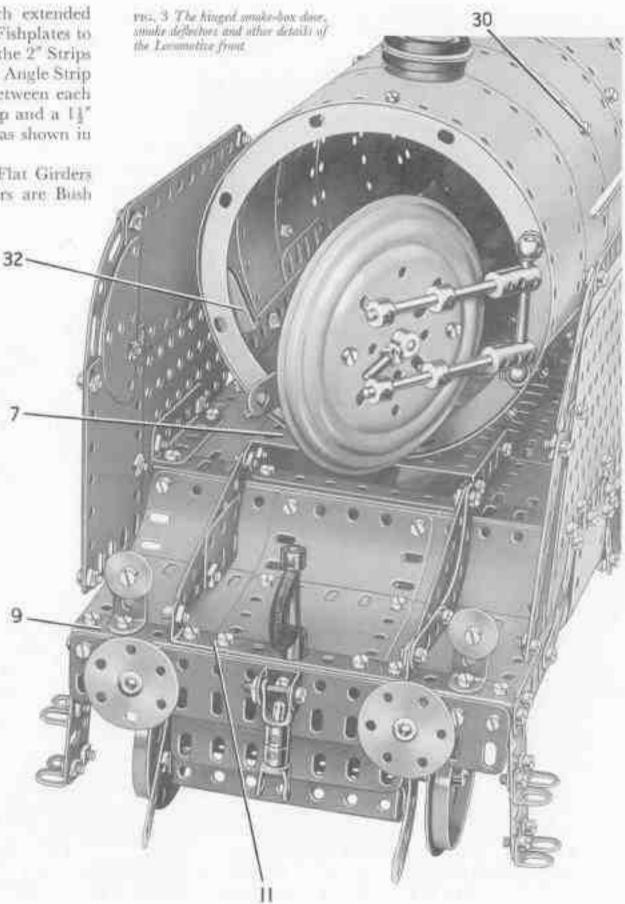
Wheels on 2° Rods, These Rods are mounted in the buffer beam and in 4° Reversed Angle Brackets bolted behind it, with a Compression Spring on each Rod between the beam and the Bush Wheel. The Rods are retained in their mountings by Spring Clips.

A vacuum brake pipe, route indicators and a coupling are assembled and fixed in position as shown in Fig. 3.

Driving Wheels and Motion (Figs. 2, 4 and 6)

Each of the main driving wheels consists of a Hub Disc bolted to a 6" Gircular Plate, at the centre of which a Bosh Wheel is bolted. The wheels are fixed in pairs on 5" Rods supported in the main frame (see Fig. 2), and at each end of each Rod a Double Arm Grank is held by its grub screw. A Flat Trunnion is fixed to each Double Arm Crank by a 4" Bolt, which passes also through a hele in the wheel (see Fig. 4). The Flat Trunnions form the crank assemblies. A 24" Gear (12) (Fig. 2), is fixed on the rear 5" Rock.

The cylinder and valve assembly on each side is made by bolting one end of a 5\forall^* \times 2\forall^* Flexible Plate to the main frame. The Flexible Plate is

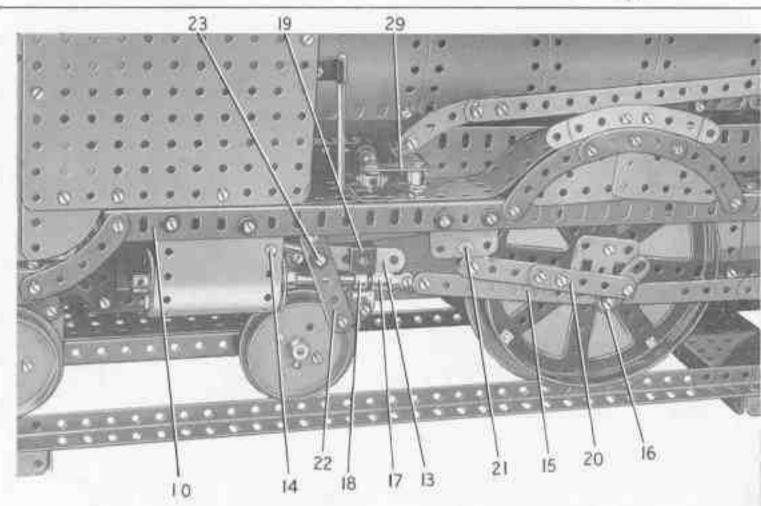


then curved to U-shape and its other end is attached to one of the Girders (10). The cylinder is a 2½" Cylinder bolted to the Flexible Plate, and fitted at each end with a 1½" Flanged Wheel. The Flanged Wheels are held in place by numeron a 3" Screwed Rod, and to the rear Flanger Wheel a 1" ×½" Angle Bracket is bolted. A 2½" Strip (13) (Fig. 6) fixed to this Angle Bracket forms the slide bar for the piston rod. A Chimney Adaptor is attached to the Flexible Plate by a bolt (14).

The driving wheels on each side are connected by a coupling rod formed by two 51" Strips placed faceto-face and arranged to overlap another 51" Strip by four holes. At its rear end the coupling rod is lock-nutted by a 1 Bolt to the Flat Trumnion forming the crank of the rear wheel. At its front end the coupling rod is lockmitted, together with a 41" Strip (15). to the crank of the leading driving wheel. A ?" Bolt is used at the front and a Crank (16) is fixed by its grub screw to this Bolt on one side. A Threaded Grank is fixed to the corresponding Bolt on the other side. The 2" Bolts are fixed tightly in the crank assemblies by two nots each.

The Strip (15) is extended by a Fishplate that is lock-entited to an End Bearing (17) (Fig. 4) on a 3‡ Rod. This Rod slides freely in the Flanged Wheel forming the rear cover of the cylinder, and on it a Collar (18) is fixed. A ‡ Bolt is then passed through the lugs of a Double Bracket (19) and is screwed into a hole in the Collar, so that the Double Bracket is able to slide freely on the slide bar (13).

A strip (20), made from two 2½° Strips overlapped two holes, is



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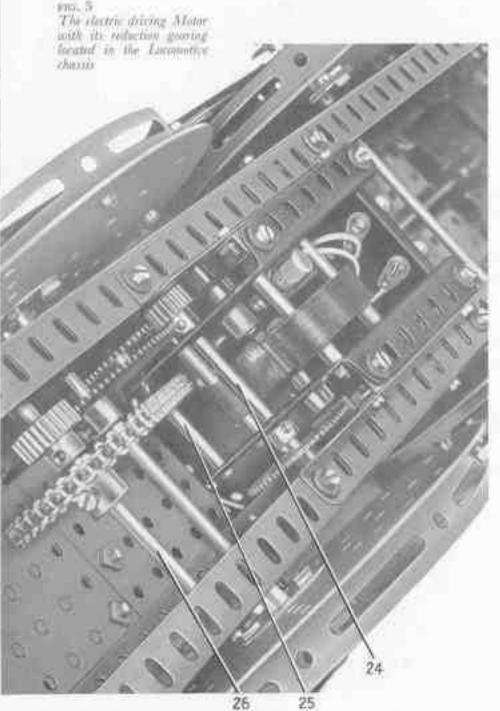
lock-metted to the Crank (16) and to the lower end of a 1½" Strip. The 1½" Strip is lock-notted through its centre bole on a bolt (21), so that it is free to pivot. This bolt is carried in a 1½" Flat Girder bolted to the Girder (10). The 1½" Strip is spaced from the Flat Girder by three Washers, and to its upper end a 3½" Strip is lock-notted. This Strip is lock-notted also to a 2½" Strip (22), which is pivoted on a bolt (23) screwed into a hole in a Collar fixed on a 3½ Rod that forms the valve rod. This Rod is passed through the Chimney Adaptor held by the bolt (14).

A Fishplate is lock-nutted to the lower end of Strip (22), and also to an Angle Bracket that is fixed by a nut and bolt screwed into the Collar (18). The nut is tightened against the Angle Bracket to hold it firmly on the bolt.

Arrangement of the Motor and Reduction Gearing (Figs. 2, 4, 5 and 6)

The E15R Electric Motor used to drive the model is attached by Angle Brackets to two 5\(\frac{1}{2}\)"
Angle Girders bolted underneath the main frame (Fig. 5). A \(\frac{1}{2}\)" Pinion on the Motor shaft drives a 57-tooth Gear on a 2\(\frac{1}{2}\)" Rod (24), which is passed through the Motor side-plates, A \(\frac{1}{2}\)" Pinion on Rod (24) is meshed with another 57-tooth Gear on a 2" Rod (25). This Rod also is supported in the side-plates, above Rod (24), and it carries a \(\frac{1}{2}\)" Sprocket connected by Chain to a 2" Sprocket on a 4" Rod (26). A \(\frac{1}{2}\)" Pinion on Rod (26) engages the 2\(\frac{1}{2}\)" Gear (12) (Fig. 2) on the rear driving axle.

A 2" Strip is lock-matted to one arm of the Motor switch and to a Bell Crank (27) (Fig. 2), The Bell Crank is fixed on an 8" Rod supported in a 54" × 4" Double Angle Strip bolted to the Flanged Plate (5) and to a 34" Strip placed across the main frame. The Rod carries a Crank (28), and a Swivel Bearing is pivoted on a 4" Bolt fixed in this Crank by two nuts. The Swivel Bearing is mounted on a 2" Rod fitted at its other end with a second Swivel Bearing, and this is pivotally attached to a Bell Crank (29) (Fig. 6) by a 4" Bolt that is fixed by two nuts. The Bell Crank is freely mounted on a 2" Bolt, and



is held against the head of the Bolt by two nots screwed against each other (see Fig. 4). The Bolt is then fixed in the running plate by two nuts.

Assembly of the Boiler and Smoke Deflectors (Figs. 1, 2, 3 and 6)

The boiler consists of eight curved 124" x24" Strip Plates arranged as shown in Figs. 1 and 6, and bolted to three built-up strips placed inside the Plates. Each of these strips is made from a 124" and a 94" Strip, and one of them is bolted to the edges of the Plates on each side. The third strip is fixed along the centres of

the Plates, so that it comes at the top of the boiler when the Plates are curved to shape. A 124" Strip is attached to each side of the boiler by the bolts (30).

The ends of the front two 121" x21" Strip Plates are connected by 54" ×24" Flexible Plates, and another 51" × 21" Flexible Plate is similarly bolted to the ends of the rear Strip Plate. A I lt." radius Curved Plate is fixed to each end of the third Strip Plate counting from the front, and a curved 54" Strip is attached to one of the Strip Plates by a bolt (31) on each side, A Circular Girder is fixed inside each end of the boiler.

At its front end the hoiler is bolted to the Flanged Plate (7) (Fig. 3) and at the rear is supported by a Double Bent

Strip fixed to the Flanged Plate (4) (Fig. 2). The chimney consists of three 1" loose Pulleys and two Wheel Discs held in place by a 1" Bolt. A Rubber Ring. is fitted to each Pulley.

The boiler dome is formed by a 1" loose Pulley, a 1" loose Pulley and a 1" loose Pulley fitted with a Rubber King, and these also are fixed in place by a 2" Bolt. The safety valves are represented by Threaded Bosses,

Each handrail consists of an 114" and a 5" Rod supported by Collars screwed on to bolts passed through the boiler. The join between the Rods is covered by one of the Collars, and the rear end of the 5" Rod is supported in the cab.

The smoke-box door is made by bolting together a Ball Thrust Race Flanged Disc and a 4" Circular Plate. Four Collars are screwed on to bolts passed through the Flanged Disc, and these support two 24" Rods, each of which is fitted with a Coupling. The Couplings pivot on a 2" Rod fixed in Handrail Supports attached to the front Circular Girder (Fig. 3). A catch for the door is provided by a 3" Strip bolted to a Crank. The Crank is fixed on a 1" Rod supported in the Flanged Disc and in a 21" Strip bolted across the Circular

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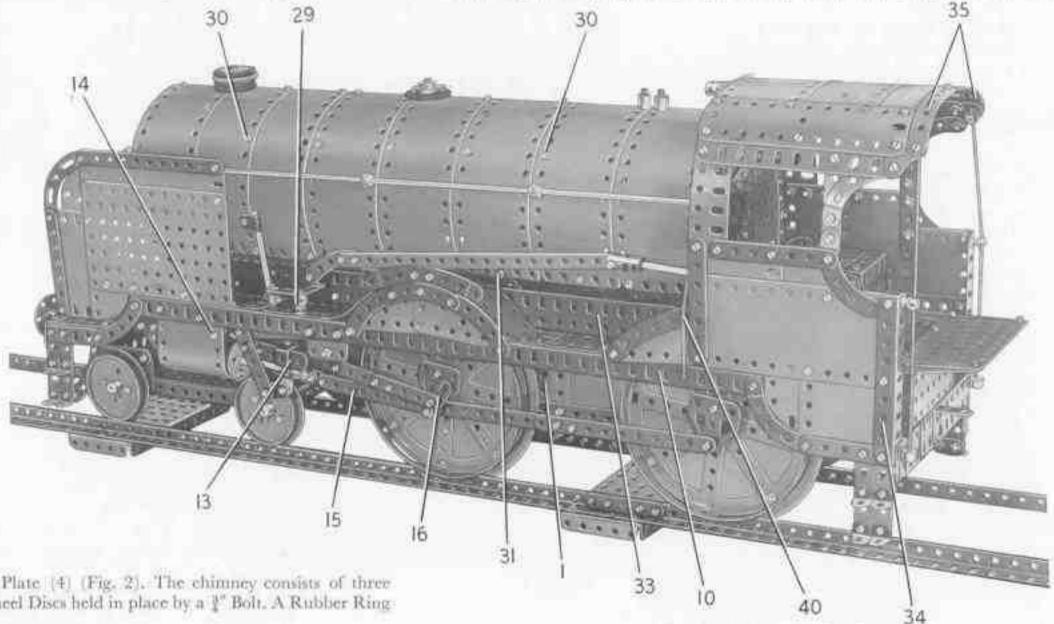


Plate. A handle on the Rod is provided by a Threaded Pin screwed into a Collar. The end of the 3" Strip engages in a Single Bent Strip (32) attached to the boiler by an Angle Bracket.

A 12½" Flat Girder (33) (Fig. 1) on each side is fixed to the flanges of the Flanged Plates (5) and (4) (Fig. 2).

Each smoke deflector consists of a 5½" ×3½" Flat Plate bolted to a 2½" Angle Girder fixed to one end of one of the Girders (10). It is extended upward by a 5½" ×2½" Flexible Plate and forward by two Semi-Circular Plates and a 3½" ×2½" Flexible Plate. These Plates are edged by a 3½" Strip, a 5½" Strip and a 3" Stepped Curved Strip.

Details of the Cab (Figs. 6 and 7)

Each side of the cab consists of a 5\frac{1}{2}" \times 2\frac{1}{2}" \t

The roof consists of three $4\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flexible Plates bolted to $5\frac{1}{4}$ " $\times 1\frac{1}{4}$ " Flexible Plates, which are fixed to the $5\frac{1}{4}$ " Flat Girders, Two curved $3\frac{1}{4}$ " Strips (35) are connected to these Flat Girders by 1" Corner Brackets,

The front of the cab is filled in by a $4\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flat Plate bolted vertically to a $2\frac{1}{4}$ " Angle Girder that is fixed to the footplate. A $5\frac{1}{4}$ " $\times 3\frac{1}{4}$ " Flat Plate is bolted across the $4\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flat Plate (Fig. 7) and at each side a $5\frac{1}{4}$ " Curved Strip is bolted to the projecting end of a $3\frac{1}{4}$ " Strip bolted behind the $4\frac{1}{4}$ " $\times 2\frac{1}{4}$ " Flat Plate. The top ends of the Curved Strips are connected by Angle Brackets

to the sides of the cab. A 2½" × 2½" Flat Plate (36) completes the front of the cab and a Channel Bearing (59), and other fittings representing the controls, are arranged as shown.

The footplate is extended by a $4\frac{1}{8}'' \times 2\frac{1}{8}''$ Flat Plate (37), fitted at each end with a $2\frac{1}{8}''$ Strip and at the back with a $5\frac{1}{8}''$ Strip. The $5\frac{1}{8}''$ Strip is connected to the

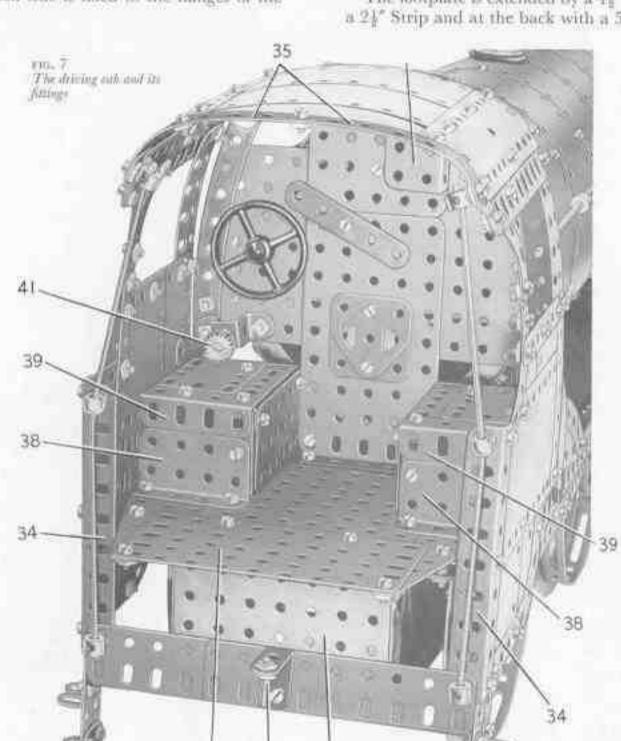
Plate (6) (Fig. 2) by two ‡" Bolts, but is spaced from the Plate by a Cord Anchoring Spring on each Bolt.

The boses over the rear driving wheels are each made by bolting a Girder Bracket (38) (Fig. 7) to the footplate. A 1½" Angle Girder is fixed vertically to the inner edge of the Girder Bracket, and this supports a 3"×1½" Flat Plate to which a 3" Angle Girder is fixed. A 2" Angle Girder (39) is bolted to the rear end of the 3" Angle Girder, and the top of the box is filled in by two 2½"×1½" Flexible Plates attached to these Girders.

Two 4½° Flat Girders are bolted to the lower ends of the Girders (34) and to the Flanged Plate (2) (Fig. 7), Collars are screwed on to the bolts that connect the Angle Girders and the Flat Girders, and a length of Spring Cord is gripped in each Collar. The Spring Cord is passed through Handrail Supports as shown and is held in the spiders from Universal Couplings, which are screwed on to holts in the cab roof. The cab steps are Angle Brackets fixed to 2½° Strips.

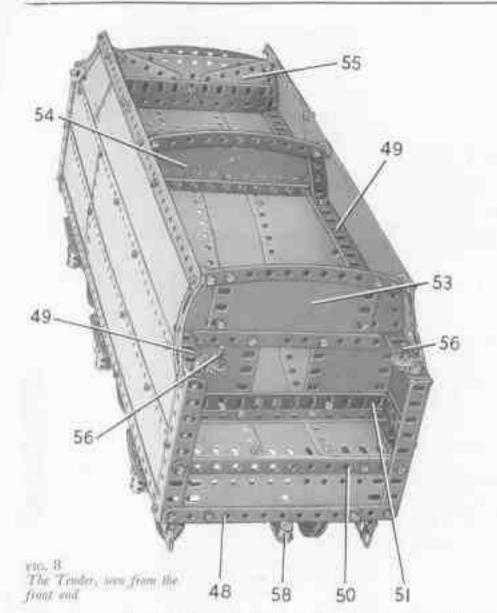
A steam pipe (40) (Fig. 6) is represented by Spring Cord, which is held at each end in the rounded part of a Spring Clip that projects through a slotted hole in one of the Girders (10). The Spring Cord passes through a Threaded Coupling fixed on a bolt in the Flat Plate (36) (Fig. 1) at the front of the cab.

The Motor starting and control lever is a \(\frac{1}{2} \) Pinion (41) (Fig. 7) on a 3\(\frac{1}{2} \) Rod mounted in the front of the cab and in a Double Bent Strip. A Strip Coupling on the Rod is connected by a \(\frac{1}{2} \) Bolt to a



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91" Strip, and this is extended by a 21" Curved Strip (Fig. 6). The Curved Strip is lock-nutted to an Angle Bracket, which in turn is lock-mutted to the Bell Crank (29).

Construction of the Bogie (Fig. 10)

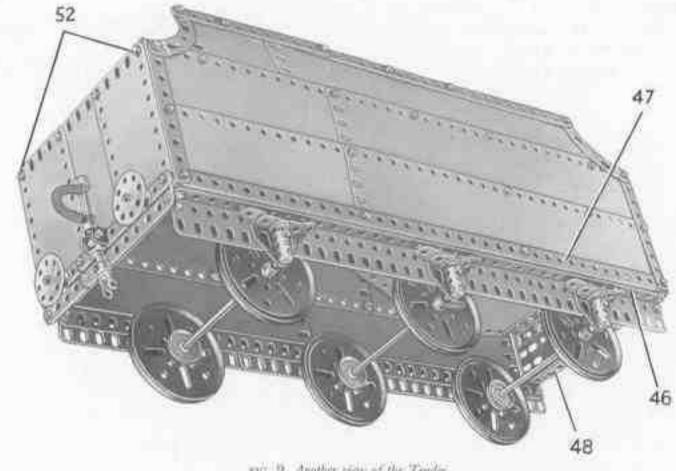
The bogie is made by bolting a $54^{\circ} \times 34^{\circ}$ Flat Plate and a $34^{\circ} \times 24^{\circ}$ Flanged Plate (42) (Fig. 10) to a 74" Angle Girder on each side. A 34" Angle Girder is bolted to one end and a 34" ×4" Double Angle Strip is fixed to the other end, A 2½"×14" Flexible Plate is attached to each flange of the Plate (42) and is edged by a 21" Strip and fitted with a 21" Curved Strip arranged as shown, At the front two 2" Flat Girders are bolted together and are attached to the Flexible Plate by Angle Brackets. The bogic wheels are Wheel Flanges and Face Plates bolted together, and they are fixed on 5° Rods. Each of the Rods is held in place by two Collars,

The bogic is lock-mitted on a 11" Bolt (43) (Fig. 2), which passes through a 31" Strip bolted across the main frame, A 1" Bolt (44) (Fig. 10) is passed through the bogic and on it is placed a Compression Spring. The Bolt is then fixed in a Slide Piece (45) (Fig. 2), which is carried on a 24" Carved Strip attached to the main frame by Fishplates.

Building the Tender (Figs. 8 and 9)

Each side of the underframe is made by bolting a 124" Flat Girder and a 94" Flat Girder to an 183" Angle Girder (46) (Fig. 9), A further [8]" Angle Girder (47) is fixed to the Girder (46), and the sider are connected at each end by built-up girders (48), each made from a 54" and a 24" Angle Girder overlapped three holes. The wheels are free to turn between Spring Clips and 1" Pulleys on 64" Rods, which are mounted in Flat Trunnions and in Couplings fixed to the Flat Trunnions by ?" Bolts. The leaf spring above each Coupling is formed by a 21" Strip and a 11" Strip supported by an Angle Bracket.

A 41" Angle Girder is bolted vertically to each end of each of the Girders (47), and these are connected at their upper ends by an 184" Angle Girder (49). The side between these Girders is filled in by Strip Plates as shown. One side is extended upward by a 121" × 21" Strip Plate that overlaps a 41" × 21" Flexible Plate by three holes. The other side is similar, but a 54" ×24" Flexible Plate is used in place of the 44" × 24" Flexible Plate. The Plates are edged by two 3" Stepped Curved Strips, a 124" Strip and a 54" Strip.

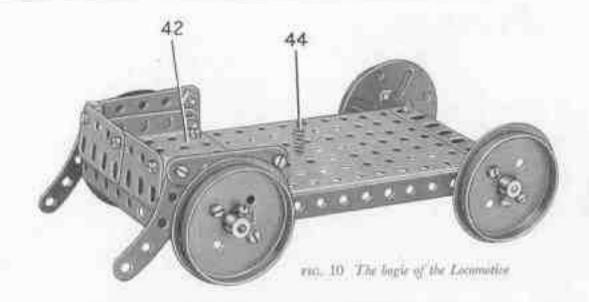


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The front pair of 44" Angle Girders is connected by a built-up girder (50), made from a 51" and a 21" Angle Girder, A 51"×11" Flexible Plate is fixed between this and the girder (48). A further built-up girder (51), made in the same way as the girder (50), is fixed in position, and to these girders are bolted three 121" ×21" Strip Plates. The Strip Plates are curved as shown and are attached to the Girders (49). Each Strip Plate is extended by two 41" × 24" Flexible Plates, These are supported at their rear ends by a built-up girder held by bolts (52) (Fig. 9), and made from a 51" and a 11" Angle Girder, A Boiler End is attached to this girder by an Angle Bracket.

The back of the tender is filled in by three 41" ×21" Flexible Plates, edged at their lower ends by two built-up strips each made from two 44" Strips. The buffers are Wheel Discs and I" fixed Pulleys on I" Bolis. The tender coupling and the brake pipe are arranged as shown in Fig. 9.

The partition (53) (Fig. 8) is made by bolting two 21" × 24" Flexible Plates to the



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girder (51). The Flexible Plates are connected by a 54" Strip and a 44" × 24" Flexible Plate, which is extended at each side by a 31"×11" Triangular Flexible Plate, A 51" Curved Strip attached to the Plates is connected to the sides of the tender by Angle Brackets.

The partition (54) is formed by a 54" × 11" Flexible Plate and a 51" Flat Girder, with a 2" Strip at each side and a 51" Curved Strip along the top. This partition also is attached to the sides by Angle Brackets. The partition (55) is similar to (54), except that 24" ×2" Triangular Flexible Plates are used in place of the 2" Strips.

The handles (56) are made by fixing 1" Bolts in Angle Brackets, each of which is then attached to one half of a Dog Clutch by a nut and bolt. The halves of the Dog Clurch are fitted on Rods as shown.

The coupling for attaching the tender to the locomotive consists of a Threaded Pin (57) (Fig. 7), supported by a 1"×1" Angle Bracket, The Threaded Pin engages a Crank (58) (Fig. 8) that is lock-mitted to the front of the tender.

Parts Required to Build the Meccano 4-4-0 Passenger Locomotive and Tender

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